

Date: Thursday, 8/9/2007 11:19:34 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ARM	
Job Number	: 33854		Part Number	: D27951	
Estimate Number	: 11736		Drawing Number	: D2795 REV A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 8/9/2007	S.O. No. :	Drawing Revision	: A	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 8/16/2007	
Previous Run	: 33587		Qty:	5 Um: Each	
Written By	: <i>JL 07-08-08</i>				
Checked & Approved By	:				
Comment	: Est: B 04.05.14 Reformat; Added Step 5KJ/JLM				

Additional Product

Job Number:	
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Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0" 
Comment: Qty.: 1.3913 f(s)/Unit Total : 6.9563 f(s) 6061-T6 Bar .50" x 6.0" Material: 6061-T6 (QQ-A-200/8) 0.500" thick (M6061T6B0.500x06.000) Identify for D2795-1 Batch: <i>105145</i> <i>SG 07.08.10</i>		
2.0	BAND SAW	BAND SAW 
Comment: BAND SAW Cut blanks: 6.000" x 0.05" x 15.800" long Bar <i>SG 07.08.10</i> <i>S</i>		
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1 
Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA106 and Dwg D2795 Identify as D2795-1 C'sink Ø0.375" x 100° as per Dwg D2795 Deburr and Tumble <i>SG 07.08.10</i> <i>S</i>		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>SG 07.08.10</i> <i>S</i>		

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Seq. #: Machine Or Operation:

Description :

5.0 QC8

SECOND CHECK



(5)

Comment: SECOND CHECK

07/08/10

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 50240

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.08.13

Job Completion



07/08/13

DART AEROSPACE LTD	Work Order:	
Description: Arm	Part Number:	D2795-1
Inspection Dwg: D2795 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>SG</u>
Date:	07-08-10

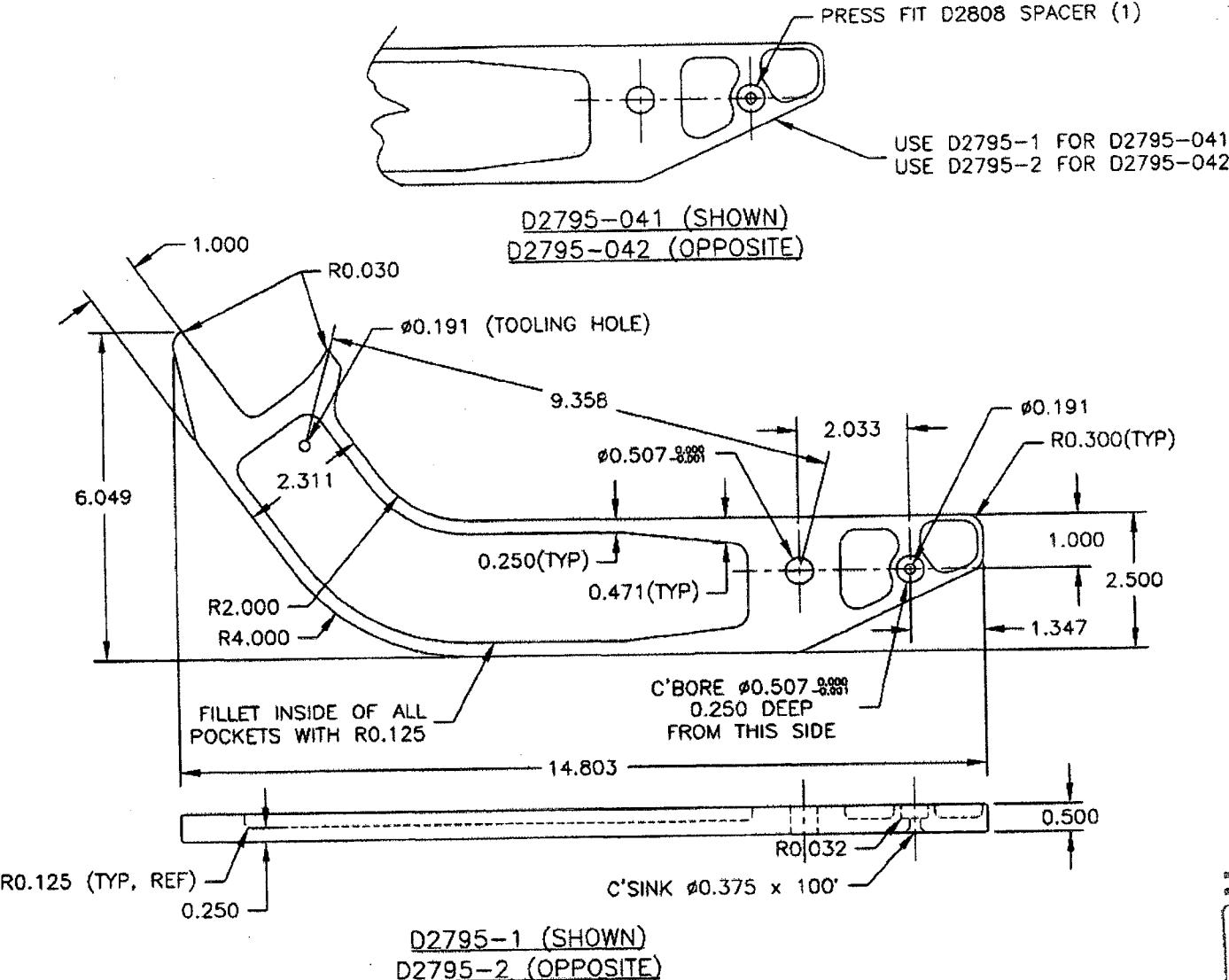
Audited by:	<i>ml</i>
Date:	07/08/10

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.02.10	New Issue	KJ/RF	FF

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MACHINE PER DRAWING FILE "D2795-A1.DWG"
MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) 0.500 THICK (REF)
DEBURR TO LEAVE R0.030 - 0.063 ON ALL EDGES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DAIRY

6/2000

DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	DRAWING NO.
CP	SH	D2795
DATE		TITLE
00.11.03		ARM
A	00.11.03	NEW ISSUE
RELEASED		
00.11.03		